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Name: Zoila Cabrera
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Facsimile Number: (571)273-8300
From: Jerry A. Schulman
Regarding Our Matter: S/N 10/820,522
Date: May 30, 2006
April 10, 2006
Total Pages Sent: 10
(Including Cover Sheet)

Message:

Ms. Cabrera -

Here is a draft amendment
for discussion at our 2pm
interview tomorrow.

Thank you



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MAY 30 2006

Attorney Docket 10224-2-2

DRAFT**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE****APPLICANT:** Joseph L. Arvin**SERIAL NO.:** 10/820,522**FILING DATE:** 04 Apr 2004**TITLE:** Apparatus and Method for
Machining Workpieces

Art Unit 3722

Oakbrook Terrace, Illinois
May 30, 2006The Commissioner for Patents
P.O. Box 1450
Alexandria VA 22313-1450**SECOND SUPPLEMENTAL AMENDMENT**

In response to the Office Action of November 17, 2005, and as a supplement to the amendment dated March 17, 2006 as supplemented by the first supplemental amendment sent on April 10, 2006, please amend the above-identified application as follows and consider the following remarks:

Amendments to the Claims are reflected in the listing of claims which begins on page 2 of the paper.

Remarks begin on page 4.